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NEWSLETTER 9

COASTAL
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Sign Making News

PRECISION BOARD PLUS HDU
COMPANION PRODUCTS SERIES



PB Bond 240



Barnsignworks.com
Greenville, IN



"Cool signs
from the
Heartland"



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TSF-45: Creating Durable and Flexible Textures

Barnsignworks, in Greenville IN, has specialized in dimensional hand carved specialty signs for over 35 years. Mark Westra, Director of Operations, started as a traditional wood worker and carver and got into the sign business as demand started for quality workmanship.

By the early 90's they started to substitute many of their wood signs with HDU, and over the years have tried all substrates. "Once we started to use Precision Board Plus, we were sold on a cost effective, high quality product for our exterior, as well as interior signs and displays" says Mark Westra.

"Its versatility, lamination capacity and adaptability to multiple uses, makes it a standard in our workshop. Whether it's a museum sign that has to have carved gold leaf and resemble old wood, a municipal seal for a police station, or 4' hot dog point of purchase display, we use Precision Board Plus to our advantage."



Recently they were asked to produce several Fire Department Logos for the exterior of local government stations. Mark states, "Using Precision Board Plus, we made our patterns, cut out the designs, sandblasted basic details, hand carved and dimensionally reproduced the logos, finishing them in Porter enamels and 23k German Gold leaf to achieve perfect presentation of those department I.D's."



He goes on to say, "A project such as this involves many steps and a high degree of professional skill, and the results you get with Precision Board, give you a look like no other. We also offer our clients a full 10 year warranty on these products."

Any questions about the type of work that Mark can offer, please call him at 317-485-6063.



New PB Bond 240 "How To" Video



One of the best ways to get the most from the Precision Board Plus you've purchased is to carefully plan out your "maximum yield strategy". Frequently, it will be more economical to bond more than one piece of Precision Board Plus to create unique shapes or thicknesses, versus building your sign from a single block.

PB Bond-240 one-part urethane adhesive allows you to assemble your rough sign blank prior to final routing or shaping, creating a custom block that performs as if it were cast as a single piece.

PB Bond-240 is a versatile one-part urethane adhesive that is ready to use right out of the container (no mixing). It fully cures in 12 hours, allows for maximum working time, and you'll find many uses around your workshop. Great for both interior and exterior applications, PB Bond-240 also works well on wood, metal and most other materials. With PB Bond-240 on hand, you'll quickly see your leftover HDU turn into "usable inventory". Be sure to check out our new "how to" video for expert tips on bonding with PB Bond 240.

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Call (800) 845-0745 or visit
www.PrecisionBoard.com for a
FREE sample of Precision Board Plus.
email: hdu@precisionboard.com

Great Pricing • Fast Shipments • Made in USA

PRECISION BOARD PLUS

Precision Matched for Your HDU Needs

Widest Range of Densities Available

4 through 60 pound densities all in stock, with custom densities on request.

Any Thickness You Require

From 1/4" to 24" and everything in between.

WIDEST VARIETY OF SHEET SIZES AVAILABLE

- 20"x60"
- 45"x60" **NEW**
- 5'x8'
- 24"x60"
- 4'x8'
- 5'x10'
- 30"x80"
- 4'x10'

**ALL IN STOCK AND
READY TO SHIP**

Life of The Sign Warranty



To request a written, personalized copy of our "Life of The Sign Warranty" for a sign you've made using Precision Board Plus, contact us at:
www.precisionboard.com

Interested in Having Your Company Featured in Our Newsletter?

You may have noticed we like to share interesting stories from our customers about their projects using Precision Board Plus. If you would like us to feature your company in one of these stories, we want to hear from you.

Here's what we're looking for:

- *In process photos working with Precision Board Plus*
- *Finished project photos*
- *Advice for those who are new to Precision Board Plus*
- *Tips for working with HDU*

Send us an e-mail at hdu@precisionboard.com along with any interesting details about the project.

These newsletters are sent to thousands of our customers and are a great way to build recognition for your company and share your expertise.

Certified Green

Precision Board Plus has been reformulated with eco-friendly, "Green" urethane components. The new Plus formulation has achieved a certified "Carbon Balance" of 3 to 1 and a "Rapidly Renewable Resource Content" of 18.9%. This major environmental improvement has also produced a tighter cell structure which results in more chips and less dust when cutting and machining.

Precision Board Plus now assists in meeting LEED requirements for obtaining USGBC and ICC 700 Building Credits.



Coastal Enterprises also offers a complete line of companion primers, adhesives and specialty coating products.



Call (800) 845-0745 or visit www.PrecisionBoard.com
for a **FREE** sample of Precision Board Plus.
email: hdu@precisionboard.com

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