

► Interested in having your company featured in our Newsletter? See below for details.

NEWSLETTER 18



Sign Making News

PRECISION BOARD PLUS HDU



"Money Making Magic From Murrieta"

Time Saving Tip for Sandblasted Signs

Art Signworks



There's something very interesting going on in Murrieta, California. **Art Sign Works** has an ingenious way of saving time and money when working with Precision Board Plus.

They're a very busy wholesale sign shop and though their company is small, it's run like a well-oiled machine. Enrique, the Big Cheese, believes that to

utilize his employees the best way possible, he lets the machinery do a lot of the work.



When they get a sandblasted job, such as the sign featuring the Aztec Calendar, they first CNC route **PBLT-15** to the desired depth of the background, before sandblasting. This allows the sandblaster to be used for a shorter period of time, freeing up an employee to work on another paying sign. After routing, the sign will get a quick sandblast to get the required texture.



After priming and painting, Kevin the lead designer says they use 1-Shot lettering enamels "because of its vibrancy". In the case of the Aztec Calendar, a vinyl appliqué was applied under a separate piece of PBLT-15, to not only save time on hand painting, but to create a 3-D effect as well. As with all their signs, it was then coated with 2 coats of clear coat to preserve the quality and luster of the paint.

Art Sign Works ships their signs all over the country and if you'd like to find out how they can help you, give them a call at **(951) 698-8484**. If you're lucky, Christie will answer the phone. Besides being really nice, she's very knowledgeable!

Router Bit Search Guide

Improve your RPM and Feed Rates

Have you ever been not completely sure which router bit would work best for the **Precision Board Plus** you were about to cut?



Well worry no more, **LMT Onsrud** (www.onsrud.com), the experts in plastic routing have a router bit search tool to help you select the proper bit. Using the correct router bit will allow you to maintain the best RPM and feed rates possible, decreasing cutting time and

maximizing machining production. The Router Bit Search Guide can be found at www.plasticrouting.com/BitSearch. Visit our website (www.Precisionboard.com) and check out a great video of a Zund router cutting Precision Board Plus PBLT-30 incredibly quickly!

A Protective Coating That Saves Time and Adds Value

PB Hard Coat



Looking for a tough, versatile texturing product that is fun to use, easy to work with, adds value to your signs and sculptures, while saving you time? **PB Hard Coat** can be sculpted into a variety of textures, limited only by your imagination. See our "how to" video library at PrecisionBoard.com to learn the simple application techniques for PB Hard Coat and other Precision Board Plus companion products.



Call (800) 845-0745 or visit www.PrecisionBoard.com for a **FREE** sample of Precision Board Plus. email: hdu@precisionboard.com

Great Pricing • Fast Shipments • Made in USA

PRECISION BOARD PLUS

Precision Matched for Your HDU Needs

Widest Range of Densities Available

4 through 75 pound densities all in stock, with custom densities on request.

Any Thickness You Require

From 1/4" to 24" and everything in between.

WIDEST VARIETY OF SHEET SIZES AVAILABLE

- 20"x60"
 - 24"x60"
 - 30"x80"
 - 45"x60" **NEW**
 - 4'x8'
 - 4'x10'
 - 5'x8'
 - 5'x10'
- ALL IN STOCK AND READY TO SHIP**



Life of The Sign Warranty

To request a written, personalized copy of our "Life of The Sign Warranty" for a sign you've made using Precision Board Plus, contact us at: www.precisionboard.com

Interested in Having Your Company Featured in Our Newsletter?

You may have noticed we like to share interesting stories from our customers about their projects using Precision Board Plus. If you would like us to feature your company in one of these stories, we want to hear from you.

Here's what we're looking for:

- In process photos working with Precision Board Plus
- Finished project photos
- Advice for those who are new to Precision Board Plus
- Tips for working with HDU

Send us an e-mail at hdu@precisionboard.com along with any interesting details about the project.

These newsletters are sent to thousands of our customers and are a great way to build recognition for your company and share your expertise.

Certified Green

Precision Board Plus has been reformulated with eco-friendly, "Green" urethane components. The new Plus formulation has achieved a certified "Carbon Balance" of 3 to 1 and a "Rapidly Renewable Resource Content" of 23.9%. This major environmental improvement has also produced a tighter cell structure which results in more chips and less dust when cutting and machining.

Precision Board Plus now assists in meeting LEED requirements for obtaining USGBC and ICC 700 Building Credits.



Coastal Enterprises also offers a complete line of companion primers, adhesives and specialty coating products.



Call (800) 845-0745 or visit www.PrecisionBoard.com for a **FREE** sample of Precision Board Plus.
email: hdu@precisionboard.com

Great Pricing • Fast Shipments • Made in USA



Facebook®, LinkedIn®, Youtube®, and Twitter™ are registered trademarks of their respective corporations.