

Suggested Text for Signage Companion Products

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Coastal Enterprises offers a wide selection of companion products specially formulated for use with Precision Board HDU, including primers, adhesives and texture coatings.

ADHESIVES:

PB Fast Set One-Part Urethane Adhesive

PB Fast Set is an *amber-colored, one-part urethane adhesive* that expands and fully cures in 30 minutes with a working time of 3-4 minutes. It works well for indoor or outdoor applications. *PB Fast Set* cures from liquid to solid with a slight amount of moisture. Use it to join Precision Board HDU sheets to make them longer or wider, and to laminate sheets together to make them thicker. Easy to cut, carve and machine. Works great with other substrates. See training video and data sheet. Available in 16 oz., 32 oz., 1 gallon and 5 gallon pails.

PB Bond 240 One-Part Urethane Adhesive

PB Bond 240 is an *amber-colored, one-part urethane adhesive* that expands and fully cures in 12 hours with a working time of approximately 20 minutes. It works well for indoor or outdoor applications. *PB Bond 240* cures from liquid to solid with a slight amount of moisture. Use it to join Precision Board HDU sheets to make them longer or wider, and to laminate sheets together to make them thicker. Easy to cut, carve and machine. Works great with other substrates. See training video and data sheet. Available in 16 oz., 32 oz., 1 gallon and 5 gallon pails.

EP-76 Two-Part Epoxy

EP-76 is a two-part epoxy designed to bond Precision Board Plus to itself to make longer, wider, or thicker pieces, sheets, or blocks. EP-76 is available with a separate container of PB Granules that allows the adhesive to match the density of the material being used or machined. Working time for 100 grams is about 60 minutes at 75° - 80°F. Lower or higher ambient temperatures will slow it down or speed it up. Fully cures in 24 hours. See data sheet. Available in 1 gallon and 5 gallon kits. PB Granules available in 4 gallon pails.

PRIMER/FILLER:

FSC-88 WB Water Based Primer/Filler

FSC-88 WB is a sprayable, brushable, rollable water based primer/filler that is used to prime and fill Precision Board Plus HDU prior to finishing with paints and coatings. Compatible with all paints and finishes. See training video and data sheet. Available in 1 gallon and 5 gallon pails.

FSC-360 WB Water Based Repair Putty

FSC-360 WB is a water based crack filling and repair material specifically formulated for use on Precision Board Plus High Density Urethane (HDU). It also works well on wood, metal, and adheres to most plastics. This would be used for cracks, seam lines, etc. See training video and data sheet. Available in 1 gallon containers.

TEXTURES/COATINGS:

TSF-45 Texture Surface Finish

TSF-45 Texture Surface Finish is an extremely tough, flexible coating for use in creating a variety of textures on Precision Board Plus. Use it directly from the can. TSF-45 does not require surface priming prior to use. It works great on other substrates. See training video and data sheet. Available in 1 gallon and 5 gallon pails.

PB Hard Coat Protective Hard Coating

PB Hard Coat is a two-part system of a dry mixture and a liquid acrylic resin. PB Hard Coat can be applied to any thickness and dries to a rock hard protective coating. It can be mixed to any consistency that a textured job requires. PB Hard Coat is non flammable and non hazardous. See training video and data sheet. Available in 39 lb. pail kit (5 gallon pail consists of 39 lb. dry and 1 gallon resin).

PB Resin Two-Part Epoxy

PB Resin is a two-part resin that can be mixed with lettering enamels to quickly and easily create a smooth high gloss finish. PB Resin can be used as a doming material on Precision Board with no priming or sanding. PB Resin can also be applied to polystyrene, wood, stone, aluminum, and almost any other substrate. See training video and data sheet. Available in 2 qt. kit and 2 gallon kit (each kit comes with Part A & Part B).

* If you have any questions or need more detailed information, please call us at 800-845-0745 or visit the website at www.precisionboard.com.