

Suggested Text for Tooling Companion Products

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Coastal Enterprises offers a wide selection of products specially formulated for use with Precision Board HDU.

ADHESIVES:

PB Fast Set One-Part Urethane Adhesive

PB Fast Set is an *amber-colored, one-part urethane adhesive* that expands and fully cures in 30 minutes with a working time of 3-4 minutes. It works well for indoor or outdoor applications. *PB Fast Set* cures from liquid to solid with a slight amount of moisture. Use it to join Precision Board HDU sheets to make them longer or wider, and to laminate sheets together to make them thicker. Easy to cut, carve and machine. Works great with other substrates. See training video and data sheet. Available in 16 oz., 32 oz., 1 gallon and 5 gallon pails.

PB Bond 240 One-Part Urethane Adhesive

PB Bond 240 is an *amber-colored, one-part urethane adhesive* that expands and fully cures in 12 hours with a working time of approximately 20 minutes. It works well for indoor or outdoor applications. *PB Bond 240* cures from liquid to solid with a slight amount of moisture. Use it to join Precision Board HDU sheets to make them longer or wider, and to laminate sheets together to make them thicker. Easy to cut, carve and machine. Works great with other substrates. See training video and data sheet. Available in 16 oz., 32 oz., 1 gallon and 5 gallon pails.

EP-76 Two-Part Epoxy

EP-76 is a two-part epoxy designed to bond Precision Board Plus to itself to make longer, wider, or thicker pieces, sheets, or blocks. EP-76 is available with a separate container of PB Granules that allows the adhesive to match the density of the material being used or machined. Working time for 100 grams is about 60 minutes at 75° - 80°F. Lower or higher ambient temperatures will slow it down or speed it up. Fully cures in 24 hours. See data sheet. Available in 1 gallon and 5 gallon kits. PB Granules available in 4 gallon pails.

* If you have any questions or need more detailed information, please call us at 800-845-0745 or visit the website at www.precisionboard.com.